

**In the Specification:**

[0017] In FIG. 1, the furniture seating system 100 includes an upholstered support frame which includes a base support portion 120, a back support portion 130, a first side support portion 140 and a second side support portion 150 which collectively define the upholstered support frame 110 which supports plural cushions which also form part of the furniture seating system 100. As disclosed herein, the upholstered support frame 100 and the cushions are sized such that first and second seat cushions 160 are supported on top of the ~~back~~ base support portion 120 and positioned between the first and second side support portions 140 while first and second back cushions 180 (one of which has been removed to better show the first seat cushion 160) are supported by the ~~back~~ base support portion 120 and top side surfaces of the first and second seat cushions 160 and 170 and positioned between the first and second side support portions 140 and 150. Typically, the furniture seating system 100 will include additional pillows, for example, throw pillows, which, while easily repositioned, are typically placed such that they are supported by a selected one of the first and second side support portions 140 and 150, either alone, or in combination with an adjacent one of the first and second seat cushions 160 and 170.

[0021] The foam inner core 240 is positioned below the first intermediate fiber batt 250 and above the second intermediate fiber batt 260 in a “sandwich” configuration in which a lower side surface of the foam inner core 240 is laid on an upper side surface of the second intermediate fiber batt 260 and a lower side surface of the first intermediate fiber batt 250 is laid on an upper side surface of the foam inner core 240. The outer layer 270 is wrapped around the second intermediate fiber batt 260, the foam inner core 240 and the first intermediate fiber batt 250. To wrap the second intermediate fiber batt 260, the foam inner core 240 and the first intermediate fiber batt

250, the outer layer would, for example, be dimensioned to be about 2½ longer than the first intermediate fiber batt 250, foam inner core 240 or the second intermediate fiber ~~layer~~ batt 260, respectively. The outer layer 270 would then be laid against an upper side surface of the first intermediate fiber batt 250, a front side surface of the first intermediate fiber batt 250, a front side surface of the foam inner core 240, a front side surface of the second intermediate fiber batt 260 and a lower side surface of the second intermediate fiber ~~batt~~ batt 260. The outer layer 270 is formed of a fiber batt having a thickness of about 2 inches and a density of about 2 ounces per square foot of the two inch thick fiber batt. Thus, that portion, generally designated in FIG. 2 as portion 270-1, of the outer fiber batt 270 positioned above the first intermediate fiber batt 250 is about 2 inches thick while that portion, generally designated in FIG. 2 as portion 270-2, of the outer fiber batt 270 positioned below the second intermediate fiber batt 260 is also about 2 inches thick.

[0034] Continuing to refer to FIG. 4, the seat cushion 400 is comprised of an inner core 450, an intermediate layer 460 and a surrounding outer layer 470. In the embodiment disclosed herein, the inner core 450 is formed of a foam material, has a total thickness of about three inches and a relative firmness of 1.8. The intermediate layer 460 is formed of a fiber batt having a thickness of about 2 inches and a density of about 4 ounces per square foot of the 2 inch thick fiber batt. The intermediate fiber layer ~~360~~ 460 is positioned within the foam inner core ~~350~~ 450 to form a fiber subcore. It is contemplated that the fiber subcore ~~360~~ 460 can be positioned at any depth within the foam inner core ~~350~~ 450. In the embodiment illustrated in FIG. 4, the fiber subcore 460 is positioned generally equidistant within the foam inner core 450, more specifically, an upper side surface 460a of the fiber subcore 460 is positioned at a distance of about 1½ inches below an upper side surface 450a of the foam inner core 450 and a lower side surface 460b of the fiber subcore 460

is positioned at a distance of about 1½ inches above a lower side surface 450b of the foam inner core 450. Preferably, the illustrated configuration is formed by segmenting the foam inner core 450 into two portions, each having a thickness of approximately 1½ inches, laying the fiber subcore 460 onto a first 1½ inch thick portion of the foam inner core 450 and then laying a second 1½ thick portion of the foam inner core 450 onto the fiber subcore 460.